









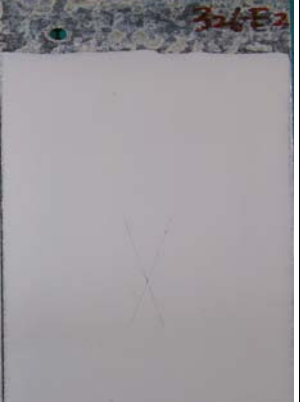




PERMEATE HS-200 RUST/DURABILITY TEST PAINTED ON HOT DIPPED ZINC GALVANIZED STEEL

Polished with #120 Bevel, Brushed Permeate HS-200 on (approximately 65 micron thick)

Test Cycle: **Salt Water Spray** → **High Humidify** → **Hot Air Blast** → **Warm Drying**
 30deg.C/30min 30deg C/95%RH/1.5Hr 50deg.C/20%RH/2hrs 30deg.C/20%RH/2hrs

TEST DURATION		360 hours	1080 hours	1440 hours
Equivalent	BEFORE THE TEST	1 year	3 years	4 years
Vinyl Resin Paint			After 360 hrs White Rust covered 20%	
Acrylic Resin				After 1080 hrs White Rust covered 50%
Fluoride Resin Paint				
				After 1440 hrs White Rust <1% Surface Bulge 50% X Cut Bulge Thickness 13mm
PERMEATE HS-				
				After 1440 hrs White Rust <1% Surface Bulge None X Cut Bulge Thickness 0.5mm